



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

E4615-1
Job Sheet 170676



Part No: E4615-1

Job Qty: 3 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: E4615 IPP REV:A 12.04.11 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		1/30/18	0.00	0.00	Start Up Waterjet		DL 18/01/24
100	Waterjet	3 pcs		1/30/18	0.00	0.75	Waterjet1		DL 18/01/24
110	QC	3 pcs		1/30/18	0.00	0.00	QC2 Waterjet-4		DL 18/01/24
120	QC	3 pcs		1/30/18	0.00	0.00	QC8-7		38
130	HandFinish	3 pcs		1/31/18	0.00	0.30	HandFinish1		2018/01/29 JSC
140	QC	3 pcs		1/31/18	0.00	0.00	QC7-5		2/5
150	Packaging	3 pcs		1/31/18	0.00	0.00	Packaging3-2		92L
160	QC21-SA	3 Ea		1/31/18	0.00	0.00	QC21		MLJ

Part Op 100 - *****SEE (P.E.C.) FOR MORE DETAIL***** (PIERCE ONLY WITHOUT SAND) MARK HOLE CENTER USING
Descriptions: WATERJET WITHOUT ABRASIVE**** 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2- Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet <u>5018067</u>	2.8800 sf (.96 ea) <u>3.6</u>	90-Start up Operation	

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S035021



Blanking Plate

PART NO: E4615-1
Original Serial #: S035021
Revision:
Operation:
Change No:

Start up Operation

01/24/18
Job No: 170676

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					